



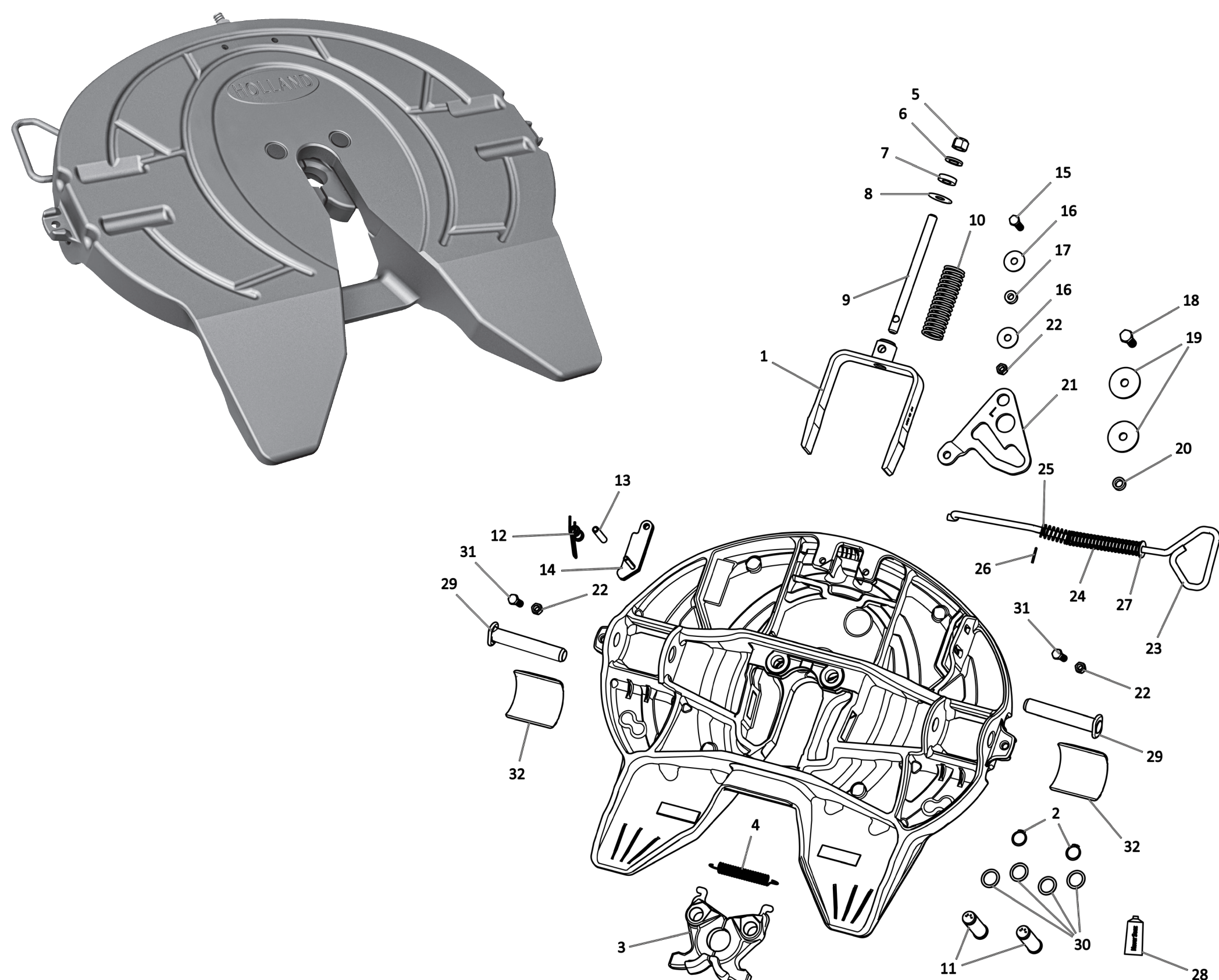
FIFTH WHEEL - SERVICE PARTS



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FW35



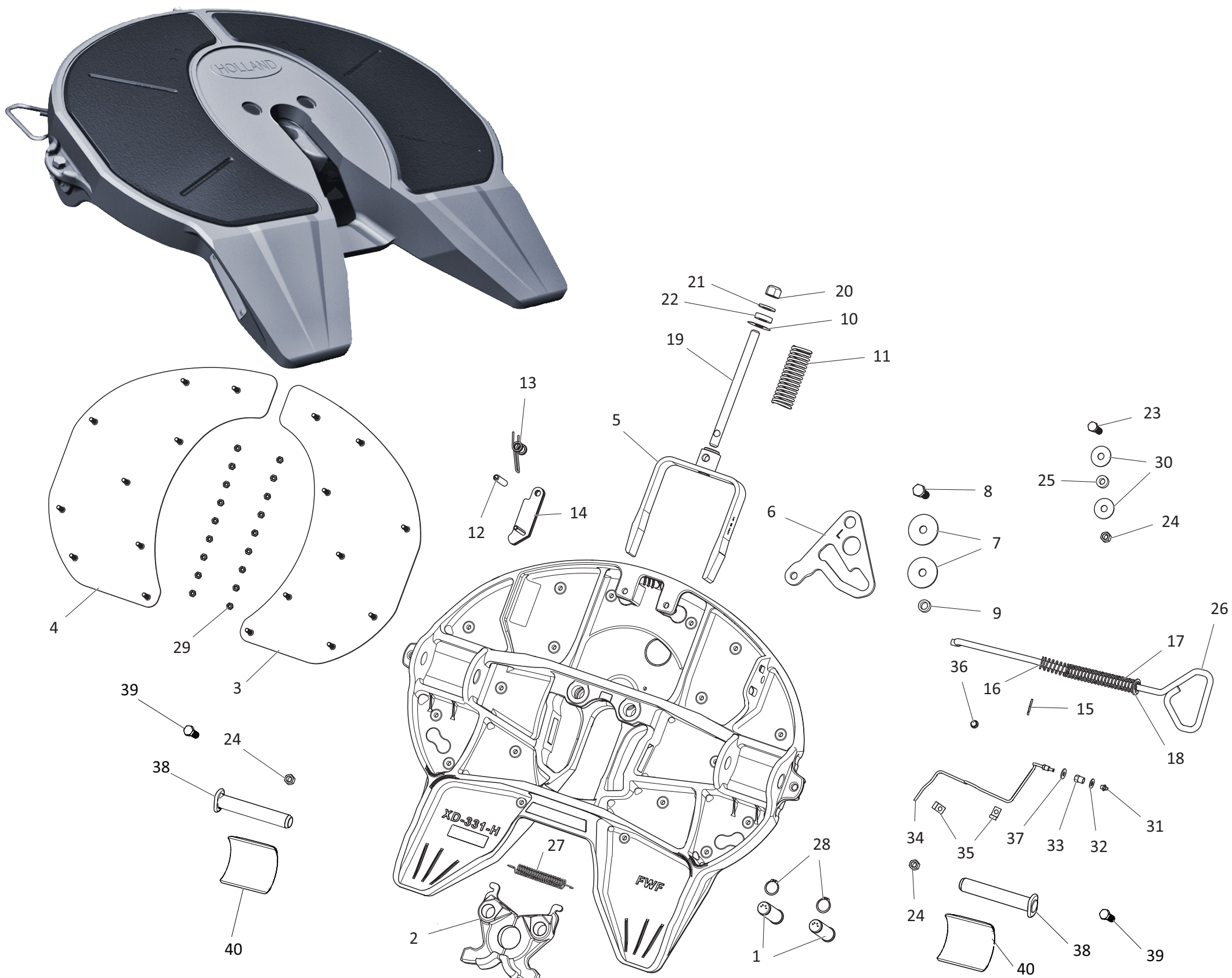
ITEM	DESCRIPTION	PART NUMBER	QTY
1	Yoke	XA-07295-P	1
2	Retaining Ring	XB-07398	2
3	Lock Set	XA-07296-P	1
4	Extension Spring	XB-07628-P	1
5	3/4"-16 Lock Nut	XB-HNH-34-F	1
6	3/4" Washer	XB-PW-1316-112	1
7	Rubber Washer	XB-1127	1
8	Lock Adjustment Tag	XB-02312	1
9	Yoke Shaft	XA-1706-ST	1
10	Spring	XB-1505-P	1
11	Pin, Lock	XA-07292-1-P	2
12	Torsion Spring	XB-2149-P	1
13	1/2" x 2-3/4" Spring Pin	XB-21-S-500-2750P	1
14	Secondary Lock S/A	XA-11992-L-P	1
*14R	Secondary Lock S/A	XA-11992-R-P	1
15	1/2"-20 x 1-3/4" HHCS	XB-08559	1
16	1/2" I.D. x 1-3/4" O.D. Washer	XB-2083	2
17	Roller	XA-1029-P	1
18	5/8"-18 x 1-3/4" HHCS	XB-CX-58-F-134	1
19	Washer	XB-07431	2
20	Cam Roller	XA-1507-1-P	1
21	Cam Plate (Left Hand)	XA-07150-L-P	1
*21R	Cam Plate (Right Hand)	XA-07150-R-P	1
*21A	Cam Plate (Air Release)	XA-1705-P	1
22	1/2"-20 Lock Nut (Grade C)	XB-T-69-A	2
23	1/2" Dia Release Handle	XA-07151-1-P	1
*23A	Release Handle	XA-07766-1-P	1
24	Spring	XB-07291-P	1
*24A	Spring (Air Release)	XB-07974-P	1
25	1/2" I.D. X 1" O.D. SAE Washer	XB-PW-1732-1-116	1
26	Cotter, 1/8" x 1-1/4"	XB-07508	1
27	1/2" Washer	XB-T-49	1
28	Never-Seez	XB-02967	1
29	Pin, Bracket-Painted	XE-06356-P	2
30	Washer	XB-05859-1	4
31	1/2"-20 x 1-1/4" HHCS	XB-C-95	2
32	Pocket Inserts	XD-08908	2
*33	Handle Bracket	XA-11211-P	1
*34	3/8" Lock Washer	XB-T-61	2
*35	3/8"-16 X 1" HHCS	XB-C-38-C-1	2
*36	S/A Air Cylinder	XA-11713	1
*37	3/16" X 1-1/4" Cotter Pin	XB-06336	2
*38	Threat Cutting Screw (5/16"-18 X 1/2")	XB-09185	1

ITEM	DESCRIPTION	PART NUMBER	QTY
*39	5/16"-18 Lock Nut	XB-08931	1
*40	Tube Clip	XB-09184-1-P	2
*41	5/16" Flat Washer	XB-05635	1
*42	Female Connector Fitting	XB-09183	1
*43	3/8" Washer	XB-PWM-38-78	1
*44	Lube Fitting	XB-H-38	1
*45	Lube Tag S/A	XA-09181	1
*46	Release Handle	XA-08415-1-P	1
*52	Double Back Tape	XB-09422	4

*Not shown

DESCRIPTION	KIT NUMBER	INCLUDES
Rebuild Kit	RK-351-A-L (LH)	1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 20, 31, 44
	RK-351-A (RH)	1, 8, 10, 12, 15, 21R, 20, 19, 18, 9, 14R, 13, 25, 24, 27, 9, 26, 6, 5, 7, 17, 23, 22, 4, 44, 11, 2, 16, 3, 31, 30, 28
	RK-351-A-80-L (AIR)	1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21A, 22, 23A, 24A, 25, 26, 27, 28, 30, 31, 36, 37, 44
	Jaw Kit	2, 3, 4, 11, 22, 28, 30, 31
Handle Kit	RK-08415-1	22, 24, 25, 26, 27, 31, 37, 46
	Pocket Insert	32, 52
Yoke/Shaft/Cam Kit	RK-351-12415-1 (LH)	1, 5, 6, 7, 8, 9, 10, 15, 16, 17, 18, 19, 20, 21R, 22, 28, 31
	RK-351-12415-R (RH)	12, 13, 14, 22, 31
	RK-351-12415-L80 (AIR)	1, 5, 6, 7, 8, 9, 10, 15, 16, 17, 18, 19, 20, 21A, 22, 28, 31
	Manual Secondary Lock Kit	12, 13, 15, 22
Automatic Secondary Lock	RK-351-12414-R	1, 5, 6, 7, 8, 9, 10, 16, 17, 18, 19, 20, 21, 22, 28
	RK-351-12414-L	12, 13, 14, 22, 31

FW33 LOW LUBE



ITEM	DESCRIPTION	PART NUMBER	QTY
1	Lock Pin	XA-07292-1-P	2
2	Lock Set	XA-07296-P	1
3	Lube Plate S/A (Left Hand)	XA-08125-L	1
4	Lube Plate S/A (Right Hand)	XA-08125-R	1
5	Yoke S/A	XA-07295-P	1
6	Cam Plate (Left Hand)	XA-07150-L-P	1
6R	Cam Plate (Right Hand)	XA-07150-R-P	1
*6A	Cam Plate (Air Release)	XA-1705-P	1
7	Washer	XB-07431	2
8	5/8"-18 X 1-3/4" HHCS	XB-CX-58-F-134	1
9	Cam Roller	XA-1507-1-P	1
10	Lock Adjustment Tag	XB-02312	1
11	Spring	XB-1505-P	1
12	1/2" X 2-1/2" Spring Pin	XB-21-S-500-2500P	1
13	Torsion Spring	XB-2149-P	1
14	Secondary Lock S/A (Left Hand)	XA-11992-L-P	1
*14R	Secondary Lock S/A (Right Hand)	XA-11992-R-P	1
15	1/8" x 1-1/4" Cotter	XB-07508	1
16	1/2" I.D. X 1" O.D., SAE Washer	XB-PW-1732-1-116	1
17	Spring	XB-07291-P	1
*17A	Spring (Air Release)	XB-07974-P	1
18	1/2" Washer	XB-T-49	1
19	Yoke Shaft	XA-1706-ST	1
20	3/4"-16 Lock Nut	XB-HNH-34-F	1
21	3/4" Washer	XB-PW-1316-112	1
22	Rubber Washer	XB-1127	1
23	1/2"-20 x 1-3/4" HHCS	XB-2083	1
24	1/2"-20 Lock Nut (GRADE C)	XB-T-69-A	3
25	Cam Roller	XA-1029-P	1
26	Handle Release	XA-07151-1-P	1
*26A	Handle Release (Air Release)	XA-07766-1-P	1
27	Extension Spring	XB-07628-P	1
28	Retaining Ring	XB-07398	1
29	5/16"-18 Lock Nut	XB-08931	18
30	1/2" I.D. X 1-3/4" O.D. Washer	XB-08559	2
31	Lube Fitting	XB-H-38	1
32	3/8" Washer	XB-PWM-38-78	1
33	Female Connector Fitting	XB-09183	1
34	Lube Tube S/A	XA-09181	1
35	Tube Clip	XB-09184-1-P	2

36	Thread Cutting Screw (5/16"-18 X 1/2")	XB-09185	1
37	5/16" Flat Washer	XB-05635	1

ITEM	DESCRIPTION	PART NUMBER	QTY
38	Bracket-Painted Pin	XE-06356-P	2
39	1/2"-20 X 1-1/4" HHCS	XB-C-95	2
40	Pocket Insert	XD-08908	1

*40R/A Handle Bracket XA-11211-P 1

*41R/A 3/8"-16 X 1" HHCS XB-C-38-C-1 1

*42R/A 3/8" Lock Washer XB-T-61 1

*44A Cylinder S/A (Air Release) XA-11713 1

*45A 3/16" X 1-1/4" Cotter Pin (Air Release) XB-06336 1

*46 Washer XB-05859-1 4

*47 NEVER-SEEZ XB-02967 1

*52 Double Back Tape XB-09422 1

*Not shown

DESCRIPTION	KIT NUMBER	INCLUDES
Rebuild Kit	RK-331-A-L (LH)	1, 2, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14R, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 30, 31, 39, 46, 47
	RK-331-A (RH)	1, 2, 5, 6R, 7, 8, 9, 10, 11, 12, 13, 14R, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 30, 31, 39, 46, 47
	RK-331-A-80-L (AIR)	1, 2, 5, 6A, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17A, 18, 19, 20, 21, 22, 23, 24, 25, 26A, 27, 28, 30, 39, 46, 47, 31, 44A, 45A
	Jaw Kit	1, 2, 28, 27, 39, 24, 47, 49
Pocket Inserts	RK-331-3 (pocket insert and lube plate)	3, 4, 29, 39, 52
	RK-331-1 (Pocket Inserts Not Included)	3, 4, 29
Yoke/Shaft/Cam Kit	RK-351-12415-L (LH)	5, 6, 7, 8, 9, 11, 19, 20, 21, 22, 23, 24, 25, 30, 39
	RK-351-12415-R (RH)	5, 6R, 7, 8, 9, 11, 19, 20, 21, 22, 23, 24, 25, 30, 39
	RK-351-12415-L80 (AIR)	5, 19, 6A, 7, 8, 9, 39, 24, 21, 22, 10, 47, 11, 20, 23, 25, 30
	Manual Secondary Lock Kit	13, 12, 39, 24
Automatic Secondary Lock	RK-311-12414-L	12, 13, 14, 24, 39
	RK-311-12414-R	12, 13, 14R, 24, 39

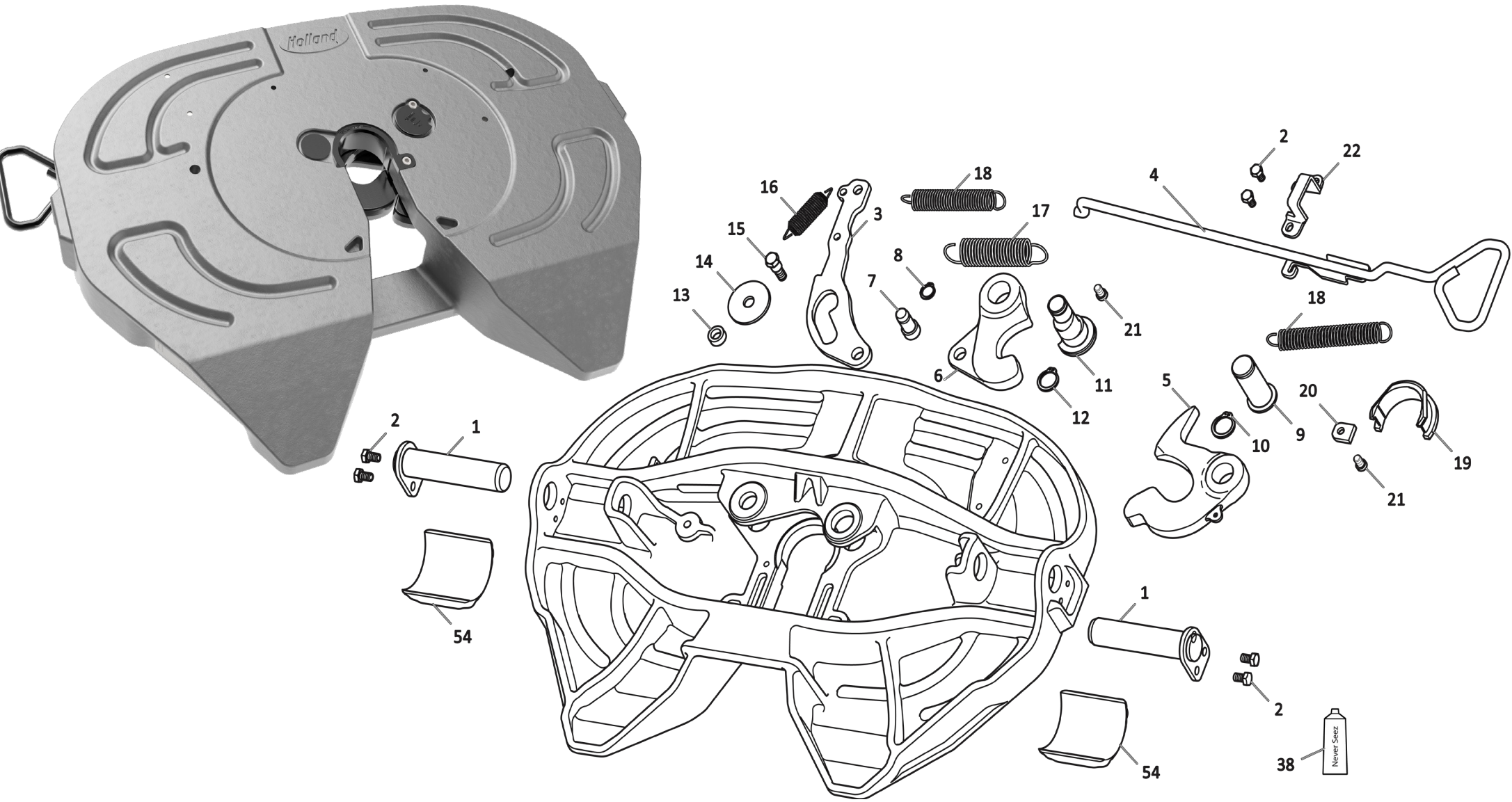
SERVICE REPAIR KITS QUICK REFERENCE GUIDE

	FW35			FW33			FW17		
Description	LEFT HAND	RIGHT HAND	AIR	LEFT HAND	RIGHT HAND	AIR	GEN I & GEN II	GEN I (AIR)	GEN II (AIR)
Rebuild Kit	RK-351-A-L	RK-351-A	RK-351-A-80-L	RK-331-A-L	RK-331-A	RK-331-A-80-L	RK-17-A-L-H	RK-17-A-80-L-H	
Lock & Hook Kit							*RK-171-12305	Requires Full Rebuild Kit	
Lube Plate & Pocket Inserts Kit								RK-PKT-2	
Jaw Kit									
Yoke/Yoke Shaft/ Cam Kit	RK-351-12415-L	RK-351-12415-R	RK-351-12415-L80						
Lock and Hook Kit									
Handle Kit									
Optional Lube Tube Kit									
Manual Secondary Lock Kit									
Secondary Lock Kit	RK-351-12414-L	RK-351-12414-R		RK-311-12414-L	RK-311-12414-R				

NOTE: For GEN I & GEN II Identification, Refer to XL-FW20195PM-en-US

* Includes GEN I & II Hardware

FW17



ITEM	DESCRIPTION	PART NUMBER	QTY
1	Bracket Pin S/A	XA-12293-P	2
2	M10 X 1.5 X 18MM HHCS	XB-HCS-M10-18-Z	6
*2A	M10 X 1.5 X 18MM HHCS	XB-HCS-M10-18-Z	8
3	Release Cam	XA-12284-P	1
4	Air Release Handle S/A	XA-12286-P	1
*4A	Air Release Handle S/A	XA-12303-P	1
5	Lock	XA-10486-LL-P	1
6	Hook	XA-10487-P	1
7	Hook Pin	XA-10485-1	1
8	3/4" Retainer Ring	XB-05855-1	1
9	Lock Pin	XA-06344-AL	1
10	1-1/8" Retainer Ring	XB-08905	1
11	Adjusting Pin	XA-10364-3-AL-P	1
12	1-3/8" Retainer Ring	XB-05855	1
13	Cam Roller	XA-1507-1-P	1
14	Washer	XB-07431	1
15	M12 X 1.75 HHSB	XB-12288	1
*15A	M12 X 1.75 HHSB (Air Release)	XB-12288	1
16	Cam Extension Spring	XB-12289	1
17	Extension Spring	XB-10490	1
18	Extension Spring	XB-10489	2
19	Front Lock Insert	XD-12335-P	1
20	Insert Keeper	XG-10706-P	1
21	M10 X 1.5 X 16MM LHSCS	XB-02724-M	2
22	Handle Window Bracket	XA-12313-P	1
*23A	M10 Plain Washer (Air Release)	XB-PWM-38-78	2
*24A	Air Cylinder S/A (Air Release)	XA-12314-A	1
*25A	Air Cylinder Pickup (Air Release)	XA-12304-P	1
*26A	M6x16 DIN933 HHCS (Air Release)	XB-76049	1

ITEM	DESCRIPTION	PART NUMBER	QTY
*27A	5/8" Heavy Thick Washer (Air Release)	XB-12363	1
*28A	M12 Lock Nut (Air Release)	XB-HLN-M12-Z	1
38	NEVER-SEEZ (not shown)	XB-02967	1
54	Pocket Insert	XD-08908	2
*55	Washer	XB-05859-1	2
*56	3/8"-16 x 3/4" LG LHSCS	XB-02724-1	1
*57	1/2"-20 Lock Nut (GRADE C)	XB-T-69-A	2
*58	1/2"-20 X 1-1/4" HHCS	XB-C-95	2
*59	1/2"-20 Threads HHSB	XB-11873	1
*60	1/2"-20 X 3/4" LG HHCS	XB-6834	2
*61	1/2" HDN Washer	XB-06378	2
*62	3/8" DIA Push Retainer	XB-10614	1
*63	1/2" Stainless Steel Washer	XB-10294	1
*64	Extension Spring	XB-10563	1

*Not shown

DESCRIPTION	KIT NUMBER	INCLUDES
Rebuild Kit	RK-17-A-L (LH)	2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 22, 21, 20, 55, 56, 57, 58, 59, 62, 63
	RK-17-A-80-L (AIR)	2, 3, 4A, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23A, 24A, 25A, 26A, 27A, 28A, 38, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64
	Lock and Hook Kit	5, 6, 7, 8, 9, 10, 11, 12, 21, 55, 56
	Handle Kit	2, 3, 4, 13, 14, 15, 17, 18, 22, 59, 63
Pocket Inserts	RK-171-12308-AR (GEN II AIR)	4A, 15, 17, 18, 25A, 26A, 27A, 28A
	RK-PKT-2	54

XL-FW10098AL-en-US Rev B 10/2026 Amendments and errors reserved. © SAF-HOLLAND Group



FIFTH WHEEL SERVICE TOOLS



Slider Spring Compressor - Manual Air Release
PART NUMBER: TF-TLN-2500



For All 2" FW King PM Locks except FW51, FW52 and Simplex Models
PART NUMBER: TF-TLN-5001



2" Plug
PART NUMBER: TF-0237



Rebuild Stand
PART NUMBER: TF-04229-1

USA: 800.876.3929
Woodstock: 519.537.3494
Surrey: 604.574.7491
Cambridge: 519.621.6722
www.safholland.com



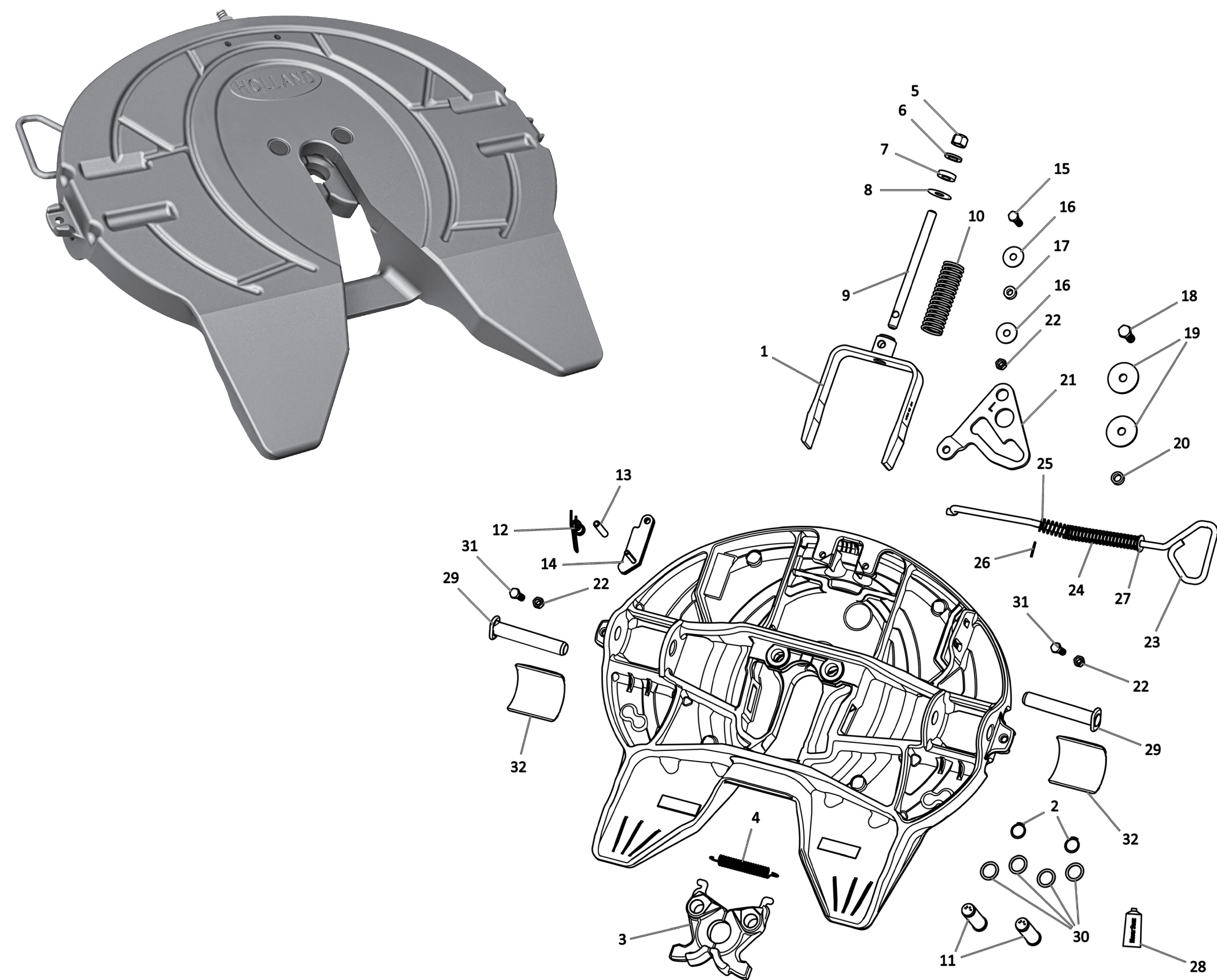
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FW35



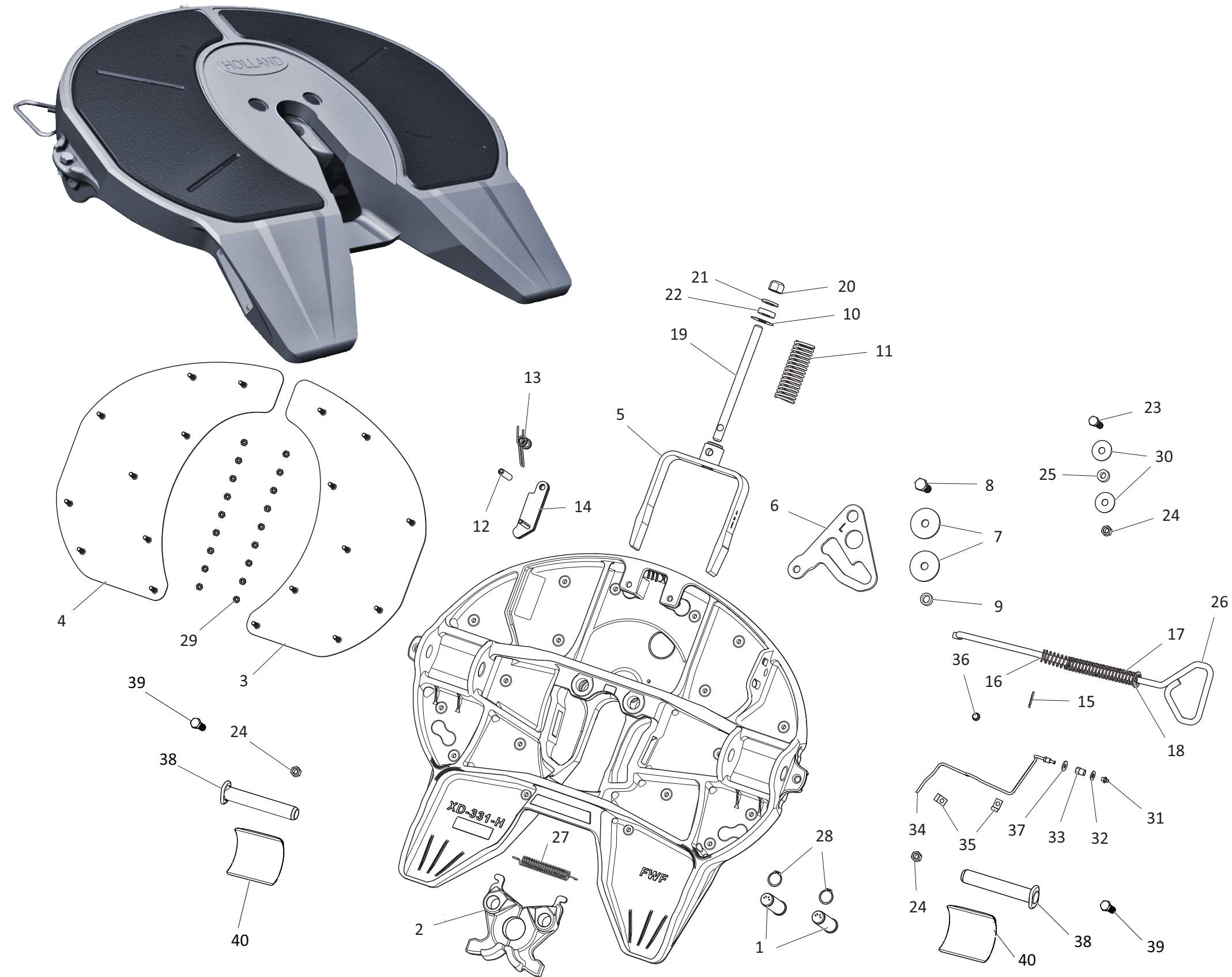
ITEM	DESCRIPTION	PART NUMBER	QTY
1	Yoke	XA-07295-P	1
2	Retaining Ring	XB-07398	2
3	Lock Set	XA-07296-P	1
4	Extension Spring	XB-07628-P	1
5	3/4"-16 Lock Nut	XB-HNH-34-F	1
6	3/4" Washer	XB-PW-1316-112	1
7	Rubber Washer	XB-1127	1
8	Lock Adjustment Tag	XB-02312	1
9	Yoke Shaft	XA-1706-ST	1
10	Spring	XB-1505-P	1
11	Pin, Lock	XA-07292-1-P	2
12	Torsion Spring	XB-2149-P	1
13	1/2" x 2-3/4" Spring Pin	XB-21-S-500-2750P	1
14	Secondary Lock S/A	XA-11992-L-P	1
*14R	Secondary Lock S/A	XA-11992-R-P	1
15	1/2"-20 x 1-3/4" HHCS	XB-08559	1
16	1/2" I.D. x 1-3/4" O.D. Washer	XB-2083	2
17	Roller	XA-1029-P	1
18	5/8"-18 x 1-3/4" HHCS	XB-CX-58-F-134	1
19	Washer	XB-07431	2
20	Cam Roller	XA-1507-1-P	1
21	Cam Plate (Left Hand)	XA-07150-L-P	1
*21R	Cam Plate (Right Hand)	XA-07150-R-P	1
*21A	Cam Plate (Air Release)	XA-1705-P	1
22	1/2"-20 Lock Nut (Grade C)	XB-T-69-A	2
23	1/2" Dia Release Handle	XA-07151-1-P	1
*23A	Release Handle	XA-07766-1-P	1
24	Spring	XB-07291-P	1
*24A	Spring (Air Release)	XB-07974-P	1
25	1/2" I.D. X 1" O.D. SAE Washer	XB-PW-1732-1-116	1
26	Cotter, 1/8" x 1-1/4"	XB-07508	1
27	1/2" Washer	XB-T-49	1
28	Never-Seez	XB-02967	1
29	Pin, Bracket-Painted	XE-06356-P	2
30	Washer	XB-05859-1	4
31	1/2"-20 x 1-1/4" HHCS	XB-C-95	2
32	Pocket Inserts	XD-08908	2
*33	Handle Bracket	XA-11211-P	1
*34	3/8" Lock Washer	XB-T-61	2
*35	3/8"-16 X 1" HHCS	XB-C-38-C-1	2
*36	S/A Air Cylinder	XA-11713	1
*37	3/16" X 1-1/4" Cotter Pin	XB-06336	2
*38	Threat Cutting Screw (5/16"-18 X 1/2")	XB-09185	1

ITEM	DESCRIPTION	PART NUMBER	QTY
*39	5/16"-18 Lock Nut	XB-08931	1
*40	Tube Clip	XB-09184-1-P	2
*41	5/16" Flat Washer	XB-05635	1
*42	Female Connector Fitting	XB-09183	1
*43	3/8" Washer	XB-PWM-38-78	1
*44	Lube Fitting	XB-H-38	1
*45	Lube Tag S/A	XA-09181	1
*46	Release Handle	XA-08415-1-P	1
*52	Double Back Tape	XB-09422	4

*Not shown

DESCRIPTION	KIT NUMBER	INCLUDES
Rebuild Kit	RK-351-A-L (LH)	1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 44
	RK-351-A (RH)	1, 8, 10, 12, 15, 21R, 20, 19, 18, 9, 14R, 13, 25, 24, 27, 9, 26, 6, 5, 7, 17, 23, 22, 4, 44, 11, 2, 16, 3, 31, 30, 28
	RK-351-A-80-L (AIR)	1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21A, 22, 23A, 24A, 25, 26, 27, 28, 30, 31, 36, 37, 44
	RK-351-A-80-L (AIR)	1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21A, 22, 23A, 24A, 25, 26, 27, 28, 30, 31, 36, 37, 44
Jaw Kit	RK-351-07296	2, 3, 4, 11, 22, 28, 30, 31
Handle Kit	RK-08415-1	22, 24, 25, 26, 27, 31, 37, 46
Pocket Insert	RK-PKT-2	32, 52
Yoke/Shaft/Cam Kit	RK-351-12415-1 (LH)	1, 5, 6, 7, 8, 9, 10, 15, 16, 17, 18, 19, 20, 21R, 22, 28, 31
	RK-351-12415-R (RH)	12, 13, 14, 22, 31
Manual Secondary Lock Kit	RK-351-12415-L80 (AIR)	1, 5, 6, 7, 8, 9, 10, 15, 16, 17, 18, 19, 20, 21A, 22, 28, 31
	RK-351-12414	12, 13, 15, 22
Automatic Secondary Lock	RK-351-12414-R	1, 5, 6, 7, 8, 9, 10, 16, 17, 18, 19, 20, 21, 22, 28
	RK-351-12414-L	12, 13, 14, 22, 31

FW33 LOW LUBE



ITEM	DESCRIPTION	PART NUMBER	QTY
1	Lock Pin	XA-07292-1-P	2
2	Lock Set	XA-07296-P	1
3	Lube Plate S/A (Left Hand)	XA-08125-L	1
4	Lube Plate S/A (Right Hand)	XA-08125-R	1
5	Yoke S/A	XA-07295-P	1
6	Cam Plate (Left Hand)	XA-07150-L-P	1
*6R	Cam Plate (Right Hand)	XA-07150-R-P	1
*6A	Cam Plate (Air Release)	XA-1705-P	1
7	Washer	XB-07431	2
8	5/8"-18 X 1-3/4" HHCS	XB-CX-58-F-134	1
9	Cam Roller	XA-1507-1-P	1
10	Lock Adjustment Tag	XB-02312	1
11	Spring	XB-1505-P	1
12	1/2" X 2-1/2" Spring Pin	XB-21-S-500-2500P	1
13	Torsion Spring	XB-2149-P	1
14	Secondary Lock S/A (Left Hand)	XA-11992-L-P	1
*14R	Secondary Lock S/A (Right Hand)	XA-11992-R-P	1
15	1/8" x 1-1/4" Cotter	XB-07508	1
16	1/2" I.D. X 1" O.D., SAE Washer	XB-PW-1732-1-116	1
17	Spring	XB-07291-P	1
*17A	Spring (Air Release)	XB-07974-P	1
18	1/2" Washer	XB-T-49	1
19	Yoke Shaft	XA-1706-ST	1
20	3/4"-16 Lock Nut	XB-HNH-34-F	1
21	3/4" Washer	XB-PW-1316-112	1
22	Rubber Washer	XB-1127	1
23	1/2"-20 x 1-3/4" HHCS	XB-2083	1
24	1/2"-20 Lock Nut (GRADE C)	XB-T-69-A	3
25	Cam Roller	XA-1029-P	1
26	Handle Release	XA-07151-1-P	1
*26A	Handle Release (Air Release)	XA-07766-1-P	1
27	Extension Spring	XB-07628-P	1
28	Retaining Ring	XB-07398	2
29	5/16"-18 Lock Nut	XB-08931	18
30	1/2" I.D. X 1-3/4" O.D. Washer	XB-08559	2
31	Lube Fitting	XB-H-38	1
32	3/8" Washer	XB-PWM-38-78	1
33	Female Connector Fitting	XB-09183	1
34	Lube Tube S/A	XA-09181	1
35	Tube Clip	XB-09184-1-P	2

ITEM	DESCRIPTION	PART NUMBER	QTY
36	Thread Cutting Screw (5/16"-18 X 1/2")	XB-09185	1
37	5/16" Flat Washer	XB-05635	1

ITEM	DESCRIPTION	PART NUMBER	QTY
38	Bracket-Painted Pin	XE-06356-P	2
39	1/2"-20 X 1-1/4" HHCS	XB-C-95	2
40	Pocket Insert	XD-08908	1
*40R/A	Handle Bracket	XA-11211-P	1
*41R/A	3/8"-16 X 1" HHCS	XB-C-38-C-1	1
*42R/A	3/8" Lock Washer	XB-T-61	1
*44A	Cylinder S/A (Air Release)	XA-11713	1
*45A	3/16" X 1-1/4" Cotter Pin (Air Release)	XB-06336	1
*46	Washer	XB-05859-1	4
*47	NEVER-SEEZ	XB-02967	1
*52	Double Back Tape	XB-09422	1

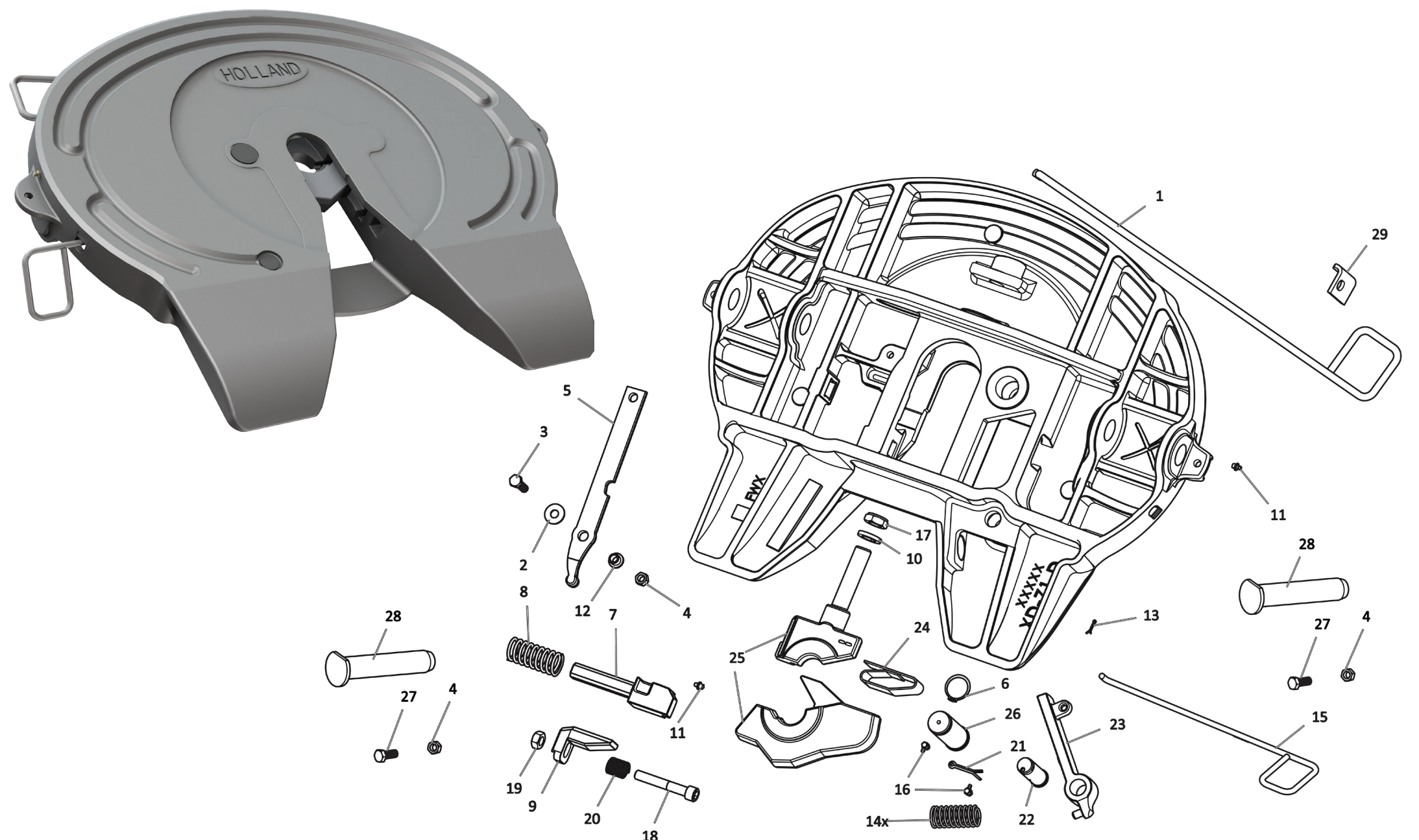
*Not shown

DESCRIPTION	KIT NUMBER	INCLUDES
Rebuild Kit	RK-331-A-L (LH)	1, 2, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14R, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 30, 31, 39, 46, 47
	RK-331-A (RH)	1, 2, 5, 6R, 7, 8, 9, 10, 11, 12, 13, 14R, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 30, 31, 39, 46, 47
	RK-331-A-80-L (AIR)	1, 2, 5, 6A, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17A, 18, 19, 20, 21, 22, 23, 24, 25, 26A, 27, 28, 30, 31, 39, 46, 47, 31, 44A, 45A
	RK-331-A-80-L (AIR)	1, 2, 28, 27, 39, 24, 47, 49
Jaw Kit	RK-351-07296	1, 2, 28, 27, 39, 24, 47, 49
Pocket Inserts	RK-331-3 (pocket insert and lube plate)	3, 4, 29, 39, 52
	RK-331-1 (Pocket Inserts Not Included)	3, 4, 29
Yoke/Shaft/Cam Kit	RK-351-12415-L (LH)	5, 6, 7, 8, 9, 11, 19, 20, 21, 22, 23, 24, 25, 30, 39
	RK-351-12415-R (RH)	5, 6R, 7, 8, 9, 11, 19, 20, 21, 22, 23, 24, 25, 30, 39
	RK-351-12415-L80 (AIR)	5, 19, 6A, 7, 8, 9, 39, 24, 21, 22, 10, 47, 11, 20, 23, 25, 30
	RK-311-12414	13, 12, 39, 24
Manual Secondary Lock Kit	RK-311-12414-L	12, 13, 14, 24, 39
	RK-311-12414-R	12, 13, 14R, 24, 39

SERVICE REPAIR KITS QUICK REFERENCE GUIDE

Description	FW35			FW33			FW70			
	LEFT HAND	RIGHT HAND	AIR	LEFT HAND	RIGHT HAND	AIR	2" KINGPIN 9" Mount Height	3.5" KINGPIN 9" Mount Height	2" KINGPIN 8" Mount Height	3.5" KINGPIN 8" Mount Height
Rebuild Kit	RK-351-A-L	RK-351-A	RK-351-A-80-L	RK-331-A-L	RK-331-A	RK-331-A-80-L	RK-65014	RK-65015	RK-65014-1	RK-65015-1
Lube Plate & Pocket Inserts Kit	RK-PKT-2			RK-331-3/RK-331-1/RK-PKT-2						
Jaw Kit	RK-351-07296			RK-351-07296			RK-65024	RK-65024-1	RK-65024	RK-65024-1
Yoke/Yoke Shaft/ Cam Kit	RK-351-12415-L	RK-351-12415-R	RK-351-12415-L80							
Handle Kit	RK-08415-1			RK-08415-1			XA-1117-H		XA-03715	
Optional Lube Tube Kit	RK-09559			RK-09559						
Manual Secondary Lock Kit	RK-351-12414			RK-311-12414						
Secondary Lock Kit	RK-351-12414-L	RK-351-12414-R		RK-311-12414-L	RK-311-12414-R					

FW70



ITEM	DESCRIPTION	PART NUMBER	QTY
1	1/2" DIA Release Handle S/A	XA-03715	1
*10/D	1/2" DIA Release Handle S/A	XA-1117-H	1
2	1/2" Washer	XB-T-49	1
3	1/2"-20 X 1-3/4" HHCS	XB-2083	1
4	1/2"-20 Lock Nut (GRADE C)	XB-T-69-A	3
5	Lever	XA-1005-FH	1
6	Retaining Ring	XB-09153	1
7	Plunger	XA-1104	1
8	Spring	XB-1007	1
9	Adjustment Wedge	XD-3123-1	1
10	1" Lock Washer	XB-10327	1
11	Lube Fitting	XB-H-38	2
12	Bushing	XB-02949	1
13	1/8" X 1" Cotter	XB-16	1
14	Spring	XB-1028-2	1
15	3/8" DIA Release Handle S/A	XA-FW-78	1
16	FITTING, LUB 90 DEG.	XB-0769	2
17	1"-14 Jam Lock Zinc Plate (Grade 5)	XB-04473	1
18	5/8"-11 X 4" SHCS	XB-09407	1
19	5/8"-11" Lock Nut	XB-HNH-58-C	1
20	Compression Spring	XB-403	1
21	1/4" X 2" Cotter	XB-5	1
22	Lock Pin	XA-1016-C	1
23	Secondary Lock Arm	XA-FW-137-2-P	1
*230/D	Secondary Lock Arm	XA-FW-137-2	1
24	Painted Spring	XA-FW-128	1
25	Lock Set	XA-FW-104-D-P	1
*250	3.5" KP Lock Set	XA-FW-104-03	1

ITEM	DESCRIPTION	PART NUMBER	QTY
26	Lock Pin	XA-FW-108-D-15	1
27	1/2"-20 X 1-1/4" HHCS	XB-C-95	2
*27D	1/2"-20 X 1-1/4" Long SBHCS	XB-08002	2
28	Bracket Pin	XE-02759	2
29	Bracket Angle	XA-03690	1
*30	NEVER-SEEZ	XB-02967	1

*Not shown

DESCRIPTION	KIT NUMBER	INCLUDES
Rebuild Kit (9" Mount Height)	RK-65014 (2" Kingpin)	10/D, 2, 3, 4, 5, 26, 6, 7, 8, 9, 18, 19, 20, 17, 11, 12, 25, 24, 13, 23, 22, 14, 21, 15, 16, 10, 30
	RK-65015 (3.5" Kingpin)	10/D, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23/D, 24, 250, 26, 30
	RK-65014-1 (2" Kingpin)	1, 2, 3, 4, 5, 26, 6, 7, 8, 9, 18, 19, 20, 17, 11, 12, 24, 13, 15, 240/D, 22, 14, 21, 16, 10, 25, 30
	RK-65015-1 (3.5" Kingpin)	1, 2, 3, 4, 5, 26, 6, 7, 8, 9, 18, 19, 20, 17, 11, 12, 250, 24, 13, 230/D, 22, 14, 21, 15, 16, 10, 30
Rebuild Kit (8" Mount Height)	RK-65014-1 (2" Kingpin)	1, 2, 3, 4, 5, 26, 6, 7, 8, 9, 18, 19, 20, 17, 11, 12, 250, 24, 13, 230/D, 22, 14, 21, 15, 16, 10, 30
	RK-65015-1 (3.5" Kingpin)	1, 2, 3, 4, 5, 26, 6, 7, 8, 9, 18, 19, 20, 17, 11, 12, 250, 24, 13, 230/D, 22, 14, 21, 15, 16, 10, 30
Jaw Kit	RK-65024 (2" Kingpin Jaw)	25, 230/D, 30, 10, 17
	RK-65024-1 (3.5" Kingpin Jaw)	250, 230/D, 30, 10, 17

XL-FW10098AL-en-US Rev B 10/2026 Amendments and errors reserved. © SAF-HOLLAND Group



FIFTH WHEEL SERVICE TOOLS



Slider Spring Compressor - Manual Air Release

PART NUMBER:
TF-TLN-2500



For All 2" FW King PM Locks except FWS1, FWS2 and Simplex Models

PART NUMBER:
TF-TLN-5001



2" Plug

PART NUMBER:
TF-0237



Rebuild Stand

PART NUMBER:
TF-04229-1

USA: 800.876.3929
Woodstock: 519.537.3494
Surrey: 604.574.7491
Cambridge: 519.621.6722
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