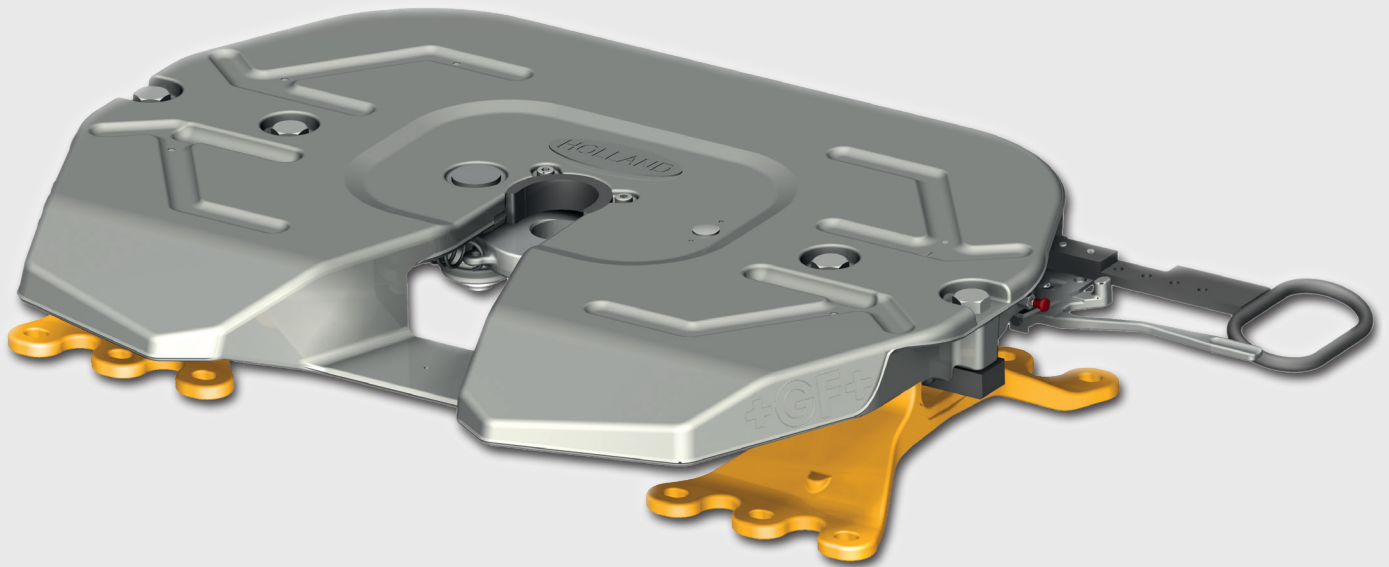




INSTALLATION INSTRUCTIONS

G36 Fifth Wheel - External Safety Clip

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Introduction

This manual describes how to install the external safety clips for G36 fifth wheels.

IMPORTANT: Keep this manual in a safe location for future reference.

Notes, Cautions and Warnings

You must read and understand all of the procedures presented before starting work. Failure to follow all of the procedures contained in these instructions may result in a hazardous condition or cause a hazardous condition to develop.

Other company-specific and workshop procedures, as set by applicable regulations, must be followed. Proper tools must be used to perform the maintenance and repair procedures described in this manual.

Throughout this manual, you will notice the terms "NOTE," "IMPORTANT," "CAUTION," and "WARNING" followed by useful product information.

So that you may better understand the manual, those terms are defined as follows:

NOTE: Includes additional information to enable accurate and easy performance of procedure.

IMPORTANT: Includes additional information that if not followed could lead to hindered product performance.

CAUTION

Used without the safety alert symbol, indicates a potentially hazardous situation which, if not avoided, may result in property damage.

⚠ CAUTION

Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.

⚠ WARNING

Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

General Safety Information

Read and observe all Warning and Caution hazard alert messages in this publication. They provide information that can help prevent serious personal injury, damage to components, or both.

Installations must be performed by a trained technician using proper tools and safe procedures. We recommend only the use of SAF-HOLLAND Original Parts.

A list of SAF-HOLLAND technical support locations to supply SAF-HOLLAND original parts can be found at www.safholland.com.au or contact the customer service team at 1300 131 613.

Updates to this manual will be published as necessary and will be available at www.safholland.com.au

It is recommended to conduct a:

- *Pre inspection of the fifth wheel*
- *Check for no damaged parts*
- *Ensure correct mechanical function of working components*
- *Replace any parts as required, prior to installing the Safety Clip*

This manual contains procedures to install the external safety clips for G36 Fifth Wheels.

CAUTION

Be aware of pinch points during removal & refitment.

⚠ WARNING

Before attempting any replacement procedures you must read and understand the following:

DO NOT attempt to replace components on any fifth wheel without following the instructions contained in this manual.

DO NOT modify, change, or add to the product. Use only genuine SAF-HOLLAND parts.

Perform all procedures in a lighted area clear of obstacles and other personnel.

Always wear safety glasses during removal, installation, or service procedures. **DO NOT** strike any part of the product with a steel hammer.

Observe standard precautions when lifting.

Always verify proper operation and adjust the fifth wheel following the procedures contained in the owner's manual and service literature before placing back in service.

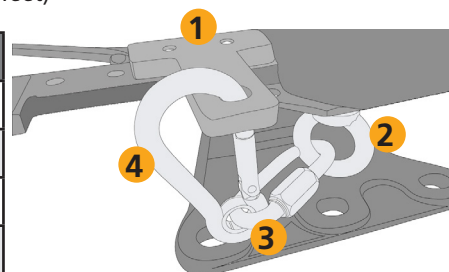
Procedure for installing the safety clip kit onto G36 and G36L fifth wheels

The kit and individual part numbers are as follows:

Kit p/n: G36-SCK-01

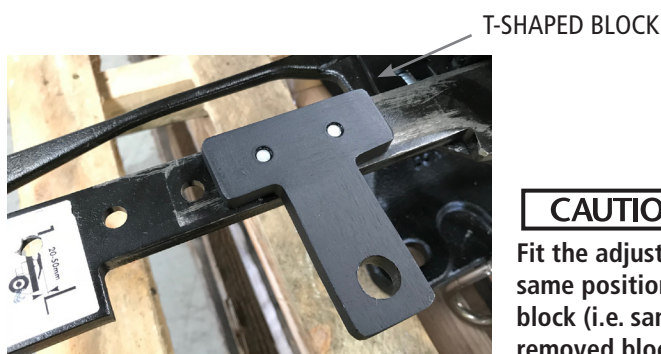
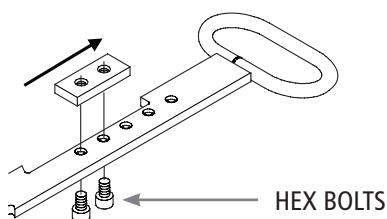
Description: Safety clip kit for G36 fifth wheels (only suits 185, 225, and 250 mm feet)

	P/N	Description	QTY
1	662129158S	Adjustment block with safety clip attachment for G36	1
2	SS-580-10	Stainless steel collared eye bolt 10 mm to suit G36 safety clip	1
3	137350-08	Stainless steel quick link 8 mm to suit G36 safety clip	1
4	132450-10	Stainless steel spring hook 10 mm to suit G36 safety clip	1



Assembly instructions:

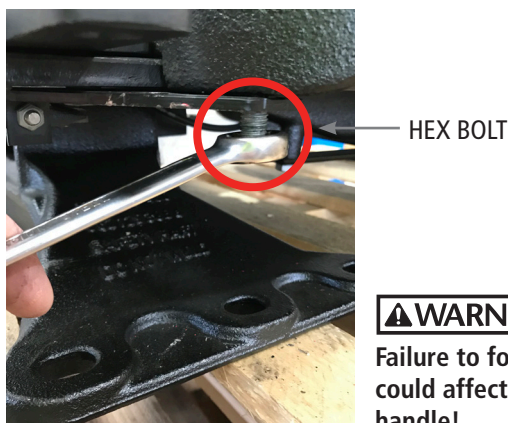
1. Remove standard rectangular adjustment block and replace with T-shaped adjustment block (part number: 662129158S).
Re-use hex bolts and re-tighten to 25 Nm.
Apply thread locker compound to hex bolts before installation.
Retain the standard adjustment block for future re-use if required to convert back to original condition.



CAUTION

Fit the adjustment block in the same position as the removed block (i.e. same holes as the removed block).

2. Remove hex bolt from underside of handle and replace with supplied eye bolt (part number: SS-580-10).
Apply thread locker compound to eye bolt before installation.
Tighten to 46 Nm.
Retain hex bolt for future re-use, if required to convert back to original condition.



WARNING

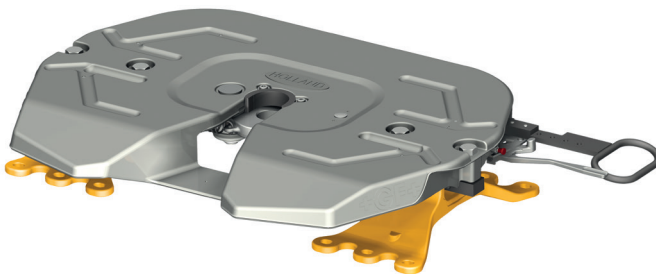
Failure to follow this step correctly could affect performance of the handle!

3. Attach quick link (part number: 137350-08) and spring hook (part number: 132450-10) as shown in the assembly diagram.
Apply thread locker compound to quick link before installation.
Ensure that the spring hook is oriented as shown, so that it can be attached on the outer side of the fifth wheel (see below).



IMPORTANT: Quick link and snap hook must be orientated so that it can be attached on the outer side of the fifth wheel!

4. Check correct function of all mechanical components; please refer to operating manual.



⚠ WARNING

Correct operation of the latch and handle after installation of the safety clip kit must be confirmed!

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