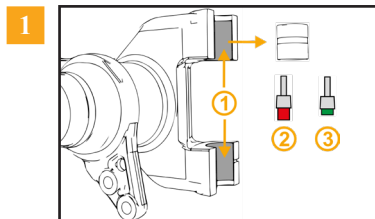


ASSEMBLY INSTRUCTIONS

STEERING AXLE TOOL BOX

The assembly instructions apply to all SAF steering axles **except for SKNLB and BINL**
BIL example



Item	Description
1	Bearing bushing
2	Mounting bolt
3	Mounting mandrel



Steering knuckle with top and bottom bearing bushing.



Drive bearing bushings out with Mounting bolt 04 434 4234 00.



Mount new bearing bushings on the mounting mandrel 04 434 4235 00. Pay attention to the position of the lubrication channels - yellow arrow!



Drive new bearing bushings in with the mounting mandrel 04 434 4235 00. Until the bearing bushing is flush to the axle mount. The bearing bushing must not protrude at all.

Accessory for positive-steered axles



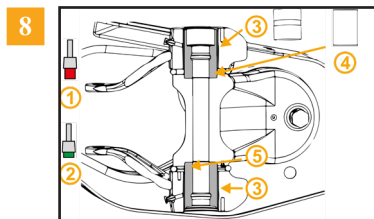
Item 1: Mounting bolt 04 434 4234 00 and
Item 2: Distance tube 04 434 4237 00

With positive-steered axles, the bushing position is too low for the driving tool. After driving the bushing bearing in with the mounting mandrel, fit the mounting bolts with the distance tube and drive the bearing bushing into the correct position, until it is flush to the axle mount.

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BILL example



Item	Description
1	Mounting bolt
2	Mounting mandrel
3	Bearing bushing
4	Top sliding bolt
5	Bottom sliding bolt



Steering knuckle with top and bottom bearing bushing.



Pull top and bottom sliding bolts out with bushing for assembly/disassembly 04 434 4236 00, hexagonal screw M36x150 and nut M36.



The bearing bushings are driven out and in according to the description in points 3 - 6.



Insert the new sliding bolts with Hexagonal screw M36x150 into the steering arm.
Item 1: Bottom sliding bolt
Item 2: Top sliding bolt

Steering axle tool box 03 434 3345 00



Item	Description
1	Bushing for assembly/disassembly 04 434 4236 00
2	Mounting mandrel 04 434 4235 00
3	Mounting bolt 04 434 4234 00
4	Hexagonal screw M36x150
5	Nut M36
6	Distance tube for assembly/disassembly 04 434 4237 00

Link
to the flyer

